



HYCHEM GP EPOXY RESIN

Chemwatch Independent Material Safety Data Sheet

Issue Date: 22-Jun-2011

C9317EC

CHEMWATCH 21-1145

Version No:2.0

CD 2011/2 Page 1 of 7

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

HYCHEM GP EPOXY RESIN

PROPER SHIPPING NAME

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(contains bisphenol A/ epichlorohydrin resin, liquid)

PRODUCT USE

- Used according to manufacturer's directions.

SUPPLIER

Company: Hychem International Pty Ltd

Address:

3/19 Burns Road

Heathcote

NSW, 2233

Australia

Telephone: +61 2 9548 2186

Emergency Tel: 1800 039 008

Fax: +61 2 9520 2522

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE

HAZARDOUS SUBSTANCE. DANGEROUS GOODS. According to NOHSC Criteria, and ADG Code.



RISK

- May form explosive peroxides.
- Irritating to eyes and skin.
- May cause SENSITISATION by skin contact.
- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

SAFETY

- Do not breathe gas/fumes/vapour/spray.
- Avoid contact with skin.
- Avoid contact with eyes.
- Wear suitable gloves.

- Wear eye/face protection.
- Handle and open container with care.
- Do not empty into drains.
- To clean the floor and all objects contaminated by this material, use water and detergent.
- This material and its container must be disposed of in a safe way.
- In case of contact with eyes, rinse with plenty of water and contact Doctor or Poisons Information Centre.
- If swallowed, IMMEDIATELY contact Doctor or Poisons Information Centre. (show this container or label).
- Use appropriate container to avoid environmental contamination.
- Avoid release to the environment. Refer to special instructions/Safety data sheets.
- This material and its container must be disposed of as hazardous waste.

continued...

HYCHEM GP EPOXY RESIN

Chemwatch Independent Material Safety Data Sheet

Issue Date: 22-Jun-2011

C9317EC

CHEMWATCH 21-1145

Version No:2.0

CD 2011/2 Page 2 of 7

Section 2 - HAZARDS IDENTIFICATION

- In case of accident by inhalation: remove casualty to fresh air and keep at rest.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
bisphenol A/ epichlorohydrin resin, liquid	25068-38-6	>60
(C12- 14)alkylglycidyl ether	68609-97-2	<10

Section 4 - FIRST AID MEASURES

SWALLOWED

- - Immediately give a glass of water.
- First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

EYE

- If this product comes in contact with the eyes:
 - Wash out immediately with fresh running water.
 - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
 - Seek medical attention without delay; if pain persists or recurs seek medical attention.
 - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
 - Immediately remove all contaminated clothing, including footwear.
 - Flush skin and hair with running water (and soap if available).
 - Seek medical attention in event of irritation.

INHALED

- - If fumes, aerosols or combustion products are inhaled remove from contaminated area.
- Other measures are usually unnecessary.

NOTES TO PHYSICIAN

- Treat symptomatically.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- - Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

FIRE FIGHTING

- - Alert Fire Brigade and tell them location and nature of hazard.
 - Wear full body protective clothing with breathing apparatus.
 - Prevent, by any means available, spillage from entering drains or water course.
 - Use water delivered as a fine spray to control fire and cool adjacent area.
- When any large container (including road and rail tankers) is involved in a fire, consider evacuation by 100 metres in all directions.

FIRE/EXPLOSION HAZARD

- - Combustible.
 - Slight fire hazard when exposed to heat or flame.
 - Heating may cause expansion or decomposition leading to violent rupture of containers.
 - On combustion, may emit toxic fumes of carbon monoxide (CO).
- Combustion products include: carbon dioxide (CO₂), other pyrolysis products typical of burning organic material.

FIRE INCOMPATIBILITY

- - Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

continued...

HYCHEM GP EPOXY RESIN

Chemwatch Independent Material Safety Data Sheet

Issue Date: 22-Jun-2011

C9317EC

CHEMWATCH 21-1145

Version No:2.0

CD 2011/2 Page 3 of 7

Section 5 - FIRE FIGHTING MEASURES

HAZCHEM

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Personal Protective Equipment

Breathing apparatus.

Gas tight chemical resistant suit.

Limit exposure duration to 1 BA set 30 mins.

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Environmental hazard - contain spillage.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb spill with sand, earth, inert material or vermiculite.

MAJOR SPILLS

- Environmental hazard - contain spillage.
- Moderate hazard.
- Clear area of personnel and move upwind.
 - Alert Fire Brigade and tell them location and nature of hazard.
 - Wear breathing apparatus plus protective gloves.
 - Prevent, by any means available, spillage from entering drains or water course.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- - DO NOT allow clothing wet with material to stay in contact with skin.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.

SUITABLE CONTAINER

- - Metal can or drum
- Packaging as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

STORAGE INCOMPATIBILITY

- Glycidyl ethers:
 - may form unstable peroxides on storage in air, light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels
 - may polymerise in contact with heat, organic and inorganic free radical producing initiators
 - may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines
 - react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide.
 - Avoid reaction with oxidising agents.

STORAGE REQUIREMENTS

- - Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

The following materials had no OELs on our records

- bisphenol A/ epichlorohydrin resin, liquid:
- (C12- 14)alkylglycidyl ether:

CAS:25068- 38- 6 CAS:25085- 99- 8

CAS:68609- 97- 2

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HYCHEM GP EPOXY RESIN

Chemwatch Independent Material Safety Data Sheet

Issue Date: 22-Jun-2011

C9317EC

CHEMWATCH 21-1145

Version No:2.0

CD 2011/2 Page 4 of 7

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

PERSONAL PROTECTION

RESPIRATOR

•Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

EYE

■ - Safety glasses with side shields.

- Chemical goggles.

- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336].

HANDS/FEET

■ NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.

- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:

- frequency and duration of contact,

- chemical resistance of glove material,

- glove thickness and

- dexterity.

- When handling liquid-grade epoxy resins wear chemically protective gloves (e.g nitrile or nitrile-butadiene rubber), boots and aprons.

- DO NOT use cotton or leather (which absorb and concentrate the resin), polyvinyl chloride, rubber or polyethylene gloves (which absorb the resin).

- DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.

OTHER

■ - Overalls.

- P.V.C. apron.

- Barrier cream.

- Skin cleansing cream.

ENGINEERING CONTROLS

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Cloudy liquid; does not mix with water.

PHYSICAL PROPERTIES

Liquid.

Does not mix with water.

Sinks in water.

State	Liquid	Molecular Weight	Not Applicable
Melting Range (°C)	Not Available	Viscosity	Not Available
Boiling Range (°C)	Not Available	Solubility in water (g/L)	Immiscible
Flash Point (°C)	Not Available	pH (1% solution)	Not Available
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not Available
Autoignition Temp (°C)	Not Available	Vapour Pressure (kPa)	Not Available
Upper Explosive Limit (%)	Not Available	Specific Gravity (water=1)	1.1
Lower Explosive Limit (%)	Not Available	Relative Vapour Density (air=1)	Not Available

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HYCHEM GP EPOXY RESIN

Chemwatch Independent Material Safety Data Sheet
Issue Date: 22-Jun-2011
C9317EC

CHEMWATCH 21-1145
Version No:2.0
CD 2011/2 Page 5 of 7

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Volatile Component (%vol)	Not Available	Evaporation Rate	Not Available
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Section 10 - STABILITY AND REACTIVITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- - Presence of incompatible materials.
 - Product is considered stable.
 - Hazardous polymerisation will not occur.
- For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

- Irritating to eyes and skin.

CHRONIC HEALTH EFFECTS

- May cause SENSITISATION by skin contact.

TOXICITY AND IRRITATION

- unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

- for 1,2-butylene oxide (ethyloxirane):

Ethyloxirane increased the incidence of tumours of the respiratory system in male and female rats exposed via inhalation.

Significant increases in nasal papillary adenomas and combined alveolar/bronchiolar adenomas and carcinomas were observed in male rats exposed to 1200 mg/m³ ethyloxirane via inhalation for 103 weeks.

- Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.

- Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type.

BISPHENOL A/ EPICHLOROHYDRIN RESIN, LIQUID:

TOXICITY

Oral (rat) LD50: 11400 mg/kg

IRRITATION

Eye (rabbit): 100mg - Mild

(C12-14)ALKYLGLYCIDYL ETHER:

TOXICITY

Oral (rat) LD50: 17000 mg/kg

Oral (rat) LD50: >10000 mg/kg

IRRITATION

Skin (rabbit): Moderate

Skin (human): Irritant

Skin (guinea pig): sensitiser

Skin (human): non- sensitiser

Eye (rabbit): Mild [Ciba]

Skin : Moderate

Section 12 - ECOLOGICAL INFORMATION

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

This material and its container must be disposed of as hazardous waste.

Avoid release to the environment.

Refer to special instructions/ safety data sheets.

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
Hychem GP Epoxy Resin	No Data Available	No Data Available		
bisphenol A/ epichlorohydrin resin, liquid	HIGH	No Data Available	LOW	HIGH
(C12- 14)alkylglycidyl ether	No Data Available	No Data Available		

continued...

HYCHEM GP EPOXY RESIN

Chemwatch Independent Material Safety Data Sheet

Issue Date: 22-Jun-2011

C9317EC

CHEMWATCH 21-1145

Version No:2.0

CD 2011/2 Page 6 of 7

Section 13 - DISPOSAL CONSIDERATIONS

■ - Containers may still present a chemical hazard/ danger when empty.

- Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.

- Where possible retain label warnings and MSDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction.

- DO NOT allow wash water from cleaning or process equipment to enter drains.

- It may be necessary to collect all wash water for treatment before disposal.

- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.

- Where in doubt contact the responsible authority.

- Recycle wherever possible or consult manufacturer for recycling options.

- Consult State Land Waste Authority for disposal.

- Bury or incinerate residue at an approved site.

- Recycle containers if possible, or dispose of in an authorised landfill.

Section 14 - TRANSPORTATION INFORMATION

■ *Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to this Code when transported by road or rail in;*

(a) *packagings;*

(b) *IBCs; or*

(c) *any other receptacle not exceeding 500 kg(L).*

- *Australian Special Provisions (SP AU01) - ADG Code 7th Ed.*

Labels Required: MISCELLANEOUS

HAZCHEM:

●3Z (ADG7)

ADG7:

Class or Division:	9	Subsidiary Risk:	None
UN No.:	3082	Packing Group:	III
Special Provision:	179, 274, 331, 335, AU01	Limited Quantity:	5 L
Portable Tanks & Bulk Containers - Instruction:	T4	Portable Tanks & Bulk Containers - Special Provision:	TP1, TP29
Packagings & IBCs - Packing Instruction:	PP1	Packagings & IBCs - Special Packing Provision:	P001, IBC03, LP01

Name and Description: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S. (contains bisphenol A/ epichlorohydrin resin, liquid)

Land Transport UNDG:

Class or division:	9	Subsidiary risk:	None
UN No.:	3082	UN packing group:	III
Shipping Name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ epichlorohydrin resin, liquid)		

Air Transport IATA:

UN/ID Number:	3082	Packing Group:	III
Special provisions:	A97		

Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S. *(CONTAINS BISPHENOL A/ EPICHLOROHYDRIN RESIN,
LIQUID)

Maritime Transport IMDG:

IMDG Class:	9	IMDG Subrisk:	None
UN Number:	3082	Packing Group:	III
EMS Number:	F- A, S- F	Special provisions:	274 335
Limited Quantities:	5 L	Marine Pollutant:	Yes
Shipping Name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(contains bisphenol A/ epichlorohydrin resin, liquid)		

continued...

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Chemwatch Independent Material Safety Data Sheet

Issue Date: 22-Jun-2011

C9317EC

CHEMWATCH 21-1145

Version No:2.0

CD 2011/2 Page 7 of 7

Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE S5

REGULATIONS

Regulations for ingredients

bisphenol A/ epichlorohydrin resin, liquid (CAS: 25068-38-6,25085-99-8) is found on the following regulatory lists;

"Australia Hazardous Substances", "Australia Inventory of Chemical Substances (AICS)"

(C12-14)alkylglycidyl ether (CAS: 68609-97-2) is found on the following regulatory lists;

"Australia Hazardous Substances", "Australia Inventory of Chemical Substances (AICS)"

No data for Hychem GP Epoxy Resin (CW: 21-1145)

Section 16 - OTHER INFORMATION

INGREDIENTS WITH MULTIPLE CAS NUMBERS

Ingredient Name

CAS

bisphenol A/ epichlorohydrin resin, liquid

25068- 38- 6, 25085- 99- 8

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

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Issue Date: 22-Jun-2011

Print Date: 22-Jun-2011

This is the end of the MSDS.