

Hychem E100 Resin

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

A317LP

Hazard Alert Code: MODERATE

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 1 of 16

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

Hychem E100 Resin

PROPER SHIPPING NAME

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(contains bisphenol A/ epichlorohydrin resin, liquid)

PRODUCT USE

Resin component of two part epoxy system.

SUPPLIER

Company: Hychem International Pty Ltd

Address:

Unit 1, 30 Bluett Drive

Smeaton Grange

NSW, 2567

Australia

Telephone: +61 2 4646 1660

Emergency Tel:1800 039 008

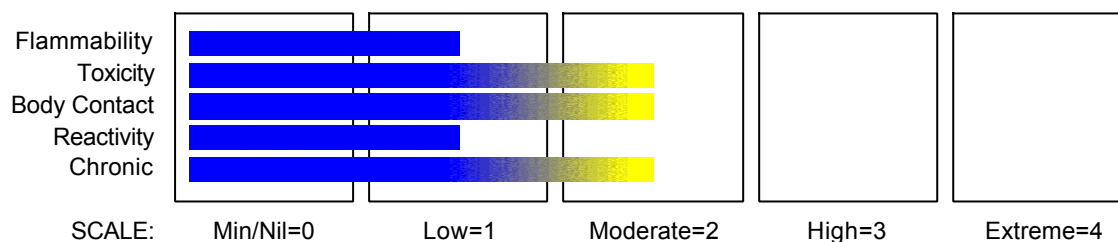
Fax: +61 2 4647 3700

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE

HAZARDOUS SUBSTANCE. DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

CHEMWATCH HAZARD RATINGS



RISK

- Irritating to eyes and skin.
- May cause SENSITISATION by skin contact.

SAFETY

- Do not breathe gas/fumes/vapour/spray.
- Avoid contact with skin.

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Hychem E100 Resin

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

A317LP

Hazard Alert Code: MODERATE

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 2 of 16

Section 2 - HAZARDS IDENTIFICATION

■ Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

■ Inhalation, skin contact and/or ingestion may produce health damage*.

■ Cumulative effects may result following exposure*.

■ Limited evidence of a carcinogenic effect*.

■ Possible respiratory sensitiser*.

* (limited evidence).

• Avoid contact with eyes.

• Wear suitable gloves.

• Wear eye/face protection.

• Use only in well ventilated areas.

• Keep container in a well ventilated place.

• Do not empty into drains.

• To clean the floor and all objects contaminated by this material, use water and detergent.

• Keep container tightly closed.

• This material and its container must be disposed of in a safe way.

• In case of contact with eyes, rinse with plenty of water and contact Doctor or Poisons Information Centre.

• If swallowed, IMMEDIATELY contact Doctor or Poisons Information Centre. (show this container or label).

• Use appropriate container to avoid environmental contamination.

• Avoid release to the environment. Refer to special instructions/Safety data sheets.

• This material and its container must be disposed of as hazardous waste.

• In case of accident by inhalation: remove casualty to fresh air and keep at rest.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
bisphenol A/ epichlorohydrin resin, liquid	25068-38-6	>60
phenol/ formaldehyde/ epichlorohydrin copolymer	9003-36-5	1-10
(C12- 14)alkylglycidyl ether	68609-97-2	1-10
ingredients nonhazardous		balance

Section 4 - FIRST AID MEASURES

SWALLOWED

- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.

continued...

Hychem E100 Resin

Hazard Alert Code: MODERATE

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

A317LP

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 3 of 16

Section 4 - FIRST AID MEASURES

EYE

- If this product comes in contact with the eyes:
 - Wash out immediately with fresh running water.
 - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
 - Seek medical attention without delay; if pain persists or recurs seek medical attention.
 - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
 - Immediately remove all contaminated clothing, including footwear.
 - Flush skin and hair with running water (and soap if available).
 - Seek medical attention in event of irritation.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor.

NOTES TO PHYSICIAN

Treat symptomatically.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- Avoid spraying water onto liquid pools.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.

When any large container (including road and rail tankers) is involved in a fire, consider evacuation by 100 metres in all directions.

FIRE/EXPLOSION HAZARD

- Combustible.
- Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

continued...

Hychem E100 Resin

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

A317LP

Hazard Alert Code: MODERATE

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 4 of 16

Section 5 - FIRE FIGHTING MEASURES

- May emit acrid smoke.
 - Mists containing combustible materials may be explosive.
- Combustion products include: carbon dioxide (CO₂), aldehydes, other pyrolysis products typical of burning organic material.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

HAZCHEM

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Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

Environmental hazard - contain spillage.

- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.
- Contain and absorb spill with sand, earth, inert material or vermiculite.
- Wipe up.
- Place in a suitable, labelled container for waste disposal.

MAJOR SPILLS

Environmental hazard - contain spillage.

Moderate hazard.

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

PROTECTIVE ACTIONS FOR SPILL

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Hychem E100 Resin

Hazard Alert Code: MODERATE

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

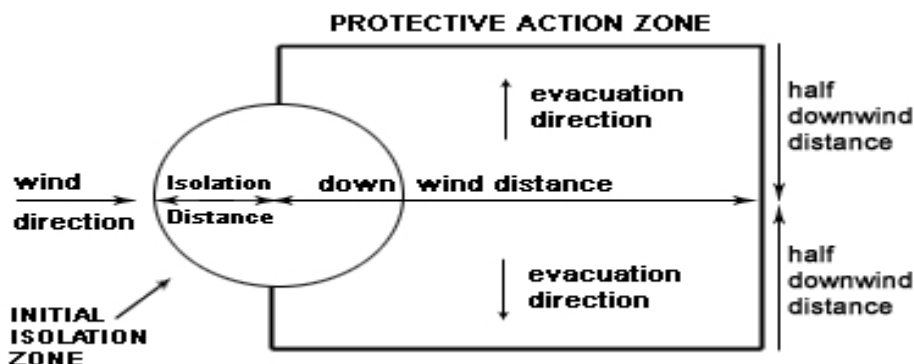
A317LP

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 5 of 16

Section 6 - ACCIDENTAL RELEASE MEASURES



From IERG (Canada/Australia)

Isolation Distance

-

Downwind Protection Distance

10 metres

IERG Number

47

FOOTNOTES

1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.

2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.

3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.

4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerrican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills".

LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.

5 Guide 171 is taken from the US DOT emergency response guide book.

6 IERG information is derived from CANUTEC - Transport Canada.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- DO NOT allow clothing wet with material to stay in contact with skin.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights or ignition sources.

continued...

Hychem E100 Resin

Hazard Alert Code: MODERATE

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

A317LP

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 6 of 16

Section 7 - HANDLING AND STORAGE

- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this MSDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

SUITABLE CONTAINER

- Metal can or drum
- Packaging as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

STORAGE INCOMPATIBILITY

- Avoid cross contamination between the two liquid parts of product (kit).
- If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur.
- This excess heat may generate toxic vapour.
- Avoid reaction with amines, mercaptans, strong acids and oxidising agents.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- No smoking, naked lights or ignition sources.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storage and handling recommendations contained within this MSDS.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



+: May be stored together

O: May be stored together with specific precautions

X: Must not be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

The following materials had no OELs on our records

- bisphenol A/ epichlorohydrin resin, liquid:
- phenol/ formaldehyde/ epichlorohydrin copolymer:
- (C12- 14)alkylglycidyl ether:

CAS:25068- 38- 6 CAS:25085- 99- 8

CAS:9003- 36- 5 CAS:39342- 30- 8 CAS:86159- 38- 8

CAS:68609- 97- 2

continued...

Hychem E100 Resin

Hazard Alert Code: MODERATE

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

A317LP

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 7 of 16

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

MATERIAL DATA

(C12-14)ALKYLGLYCIDYL ETHER:

BISPHENOL A/ EPICHLOROHYDRIN RESIN, LIQUID:

PHENOL/ FORMALDEHYDE/ EPICHLOROHYDRIN COPOLYMER:

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

(C12-14)ALKYLGLYCIDYL ETHER:

BISPHENOL A/ EPICHLOROHYDRIN RESIN, LIQUID:

PHENOL/ FORMALDEHYDE/ EPICHLOROHYDRIN COPOLYMER:

For epichlorohydrin

Odour Threshold Value: 0.08 ppm

NOTE: Detector tubes for epichlorohydrin, measuring in excess of 5 ppm, are commercially available.

Exposure at or below the recommended TLV-TWA is thought to minimise the potential for adverse respiratory, liver, kidney effects. Epichlorohydrin has been implicated as a human skin sensitizer, hence individuals who are hypersusceptible or otherwise unusually responsive to certain chemicals may NOT be adequately protected from adverse health effects.

Odour Safety Factor (OSF)

OSF=0.54 (EPICHLOROHYDRIN).

HYCHEM E100 RESIN:

Not available

PERSONAL PROTECTION



continued...

Hychem E100 Resin

Hazard Alert Code: MODERATE

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

A317LP

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 8 of 16

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EYE

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

HANDS/FEET

- When handling liquid-grade epoxy resins wear chemically protective gloves (e.g nitrile or nitrile-butadiene rubber), boots and aprons.
- DO NOT use cotton or leather (which absorb and concentrate the resin), polyvinyl chloride, rubber or polyethylene gloves (which absorb the resin).
- DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and

has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly.

Application of a non-perfumed moisturiser is recommended.

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

OTHER

- Overalls.
- P.V.C. apron.
- Barrier cream.
- Skin cleansing cream.
- Eye wash unit.

continued...

Hychem E100 Resin

Hazard Alert Code: MODERATE

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

A317LP

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 9 of 16

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

RESPIRATOR

•Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

ENGINEERING CONTROLS

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Refer also to protective measures for the other component used with the product. Read both MSDS before using; store and attach MSDS together.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

White viscous liquid with slight odour; does not mix with water.

PHYSICAL PROPERTIES

Liquid.

Does not mix with water.

Sinks in water.

State	Liquid	Molecular Weight	Not Applicable
Melting Range (°C)	Not Available	Viscosity	Not Available
Boiling Range (°C)	232	Solubility in water (g/L)	Immiscible
Flash Point (°C)	Not Available	pH (1% solution)	Not Available
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not Applicable
Autoignition Temp (°C)	Not Available	Vapour Pressure (kPa)	Negligible
Upper Explosive Limit (%)	Not Available	Specific Gravity (water=1)	1.15
Lower Explosive Limit (%)	Not Available	Relative Vapour Density (air=1)	>1
Volatile Component (%vol)	Not Available	Evaporation Rate	Not Applicable

continued...

Hychem E100 Resin

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

A317LP

Hazard Alert Code: MODERATE

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 10 of 16

Section 10 - STABILITY AND REACTIVITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

- Accidental ingestion of the material may be damaging to the health of the individual.

Ingestion may result in nausea, abdominal irritation, pain and vomiting.

EYE

- This material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Moderate inflammation may be expected with redness; conjunctivitis may occur with prolonged exposure.

SKIN

- Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.

This material can cause inflammation of the skin on contact in some persons.

Epoxy materials may cause allergic and/or contact dermatitis responses, which may occur on exposure or may become apparent only after repeated exposures. Sensitisation is possible. Photoallergic dermatitis may result from contact with the material. This type of response can be elicited only in individuals who have been previously allergically sensitised to the chemical agent and appropriate radiation. Photoallergic dermatitis presents, clinically, as an eczematous dermatitis in sun-exposed areas.

The material may accentuate any pre-existing dermatitis condition.

INHALED

- Not normally a hazard due to non-volatile nature of product.

CHRONIC HEALTH EFFECTS

- Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.

Sensitisation may give severe responses to very low levels of exposure, i.e. hypersensitivity. Sensitised persons should not be allowed to work in situations where exposure may occur.

TOXICITY AND IRRITATION

- unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

- The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune

continued...

Hychem E100 Resin

Hazard Alert Code: MODERATE

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

A317LP

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 11 of 16

Section 11 - TOXICOLOGICAL INFORMATION

reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.

(C12-14)ALKYLGLYCIDYL ETHER:

BISPHENOL A/EPICHLOROHYDRIN RESIN, LIQUID:

■ for 1,2-butylene oxide (ethyloxirane):

Ethyloxirane increased the incidence of tumours of the respiratory system in male and female rats exposed via inhalation. Significant increases in nasal papillary adenomas and combined alveolar/bronchiolar adenomas and carcinomas were observed in male rats exposed to 1200 mg/m³ ethyloxirane via inhalation for 103 weeks. There was also a significant positive trend in the incidence of combined alveolar/bronchiolar adenomas and carcinomas. Nasal papillary adenomas were also observed in 2/50 high-dose female rats with none occurring in control or low-dose animals. In mice exposed chronically via inhalation, one male mouse developed a squamous cell papilloma in the nasal cavity (300 mg/m³) but other tumours were not observed. Tumours were not observed in mice exposed chronically via dermal exposure. When trichloroethylene containing 0.8% ethyloxirane was administered orally to mice for up to 35 weeks, followed by 0.4% from weeks 40 to 69, squamous-cell carcinomas of the forestomach occurred in 3/49 males (p=0.029, age-adjusted) and 1/48 females at week 106. Trichloroethylene administered alone did not induce these tumours and they were not observed in control animals. Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as carcinogenic.

■ Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.

HYCHEM E100 RESIN:

■ Not available. Refer to individual constituents.

BISPHENOL A/EPICHLOROHYDRIN RESIN, LIQUID:

TOXICITY

Oral (rat) LD50:11400 mg/kg

IRRITATION

Eye (rabbit):100mg - Mild

PHENOL/ FORMALDEHYDE/ EPICHLOROHYDRIN COPOLYMER:

TOXICITY

Oral (rat) LD50:>5000 mg/kg

IRRITATION

Nil Reported

■ The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics

Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities.

Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor.

The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin

continued...

Hychem E100 Resin

Chemwatch Material Safety Data Sheet
Issue Date: 25-Jan-2013
A317LP

Hazard Alert Code: MODERATE

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 12 of 16

Section 11 - TOXICOLOGICAL INFORMATION

redness, swelling, the production of vesicles, scaling and thickening of the skin.

(C12-14)ALKYLGLYCIDYL ETHER:

TOXICITY

Oral (rat) LD50:17000 mg/kg

Oral (rat) LD50:>10000 mg/kg

IRRITATION

Skin (rabbit):Moderate

Skin (human):Irritant

Skin (guinea pig):sensitiser

Skin (human):non- sensitiser

Eye (rabbit):Mild [Ciba]

Skin :Moderate

Section 12 - ECOLOGICAL INFORMATION

(C12-14)ALKYLGLYCIDYL ETHER:

PHENOL/ FORMALDEHYDE/ EPICHLOROHYDRIN COPOLYMER:

May cause long-term adverse effects in the aquatic environment.

Toxic to aquatic organisms.

PHENOL/ FORMALDEHYDE/ EPICHLOROHYDRIN COPOLYMER:

(C12-14)ALKYLGLYCIDYL ETHER:

BISPHENOL A/ EPICHLOROHYDRIN RESIN, LIQUID:

DO NOT discharge into sewer or waterways.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

(C12-14)ALKYLGLYCIDYL ETHER:

BISPHENOL A/ EPICHLOROHYDRIN RESIN, LIQUID:

For 1,2-Butylene oxide (Ethyloxirane):

log Kow values of 0.68 and 0.86. BAF and BCF : 1 to 17 L./kg.

Aquatic Fate - Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that, if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilization of ethyloxirane from water surfaces would be expected. Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. Models have predicted a biodegradation half-life in water of 15 days.

Terrestrial Fate: When released to soil, ethyloxirane is expected to have low adsorption and thus very high mobility. Volatilization from moist soil and dry soil surfaces is expected. Ethyloxirane is not expected to be persistent in soil.

Atmospheric Fate: It is expected that ethyloxirane exists solely as a vapor in ambient atmosphere.

Ethyloxirane may also be removed from the atmosphere by wet deposition processes. The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days).

Ecotoxicity - The potential for bioaccumulation of ethyloxirane in organisms is likely to be low and has low to moderate toxicity to aquatic organisms. Ethyloxirane is acutely toxic to water fleas and toxicity values for bacteria are close to 5000 mg/L. For algae, toxicity values exceed 500 mg/L.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

BISPHENOL A/ EPICHLOROHYDRIN RESIN, LIQUID:

continued...

Hychem E100 Resin

Hazard Alert Code: MODERATE

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

A317LP

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 13 of 16

Section 12 - ECOLOGICAL INFORMATION

Marine Pollutant Yes
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

PHENOL/ FORMALDEHYDE/ EPICHLOROHYDRIN COPOLYMER:

Marine Pollutant Yes
For bisphenol A and related bisphenols:

In general, studies have shown that bisphenol A can affect growth, reproduction and development in aquatic organisms. Among freshwater organisms, fish appear to be the most sensitive species. Evidence of endocrine-related effects in fish, aquatic invertebrates, amphibians and reptiles has been reported at environmentally relevant exposure levels lower than those required for acute toxicity. There is a widespread variation in reported values for endocrine-related effects, but many fall in the range of 1 ug/L to 1 mg/L

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products

As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont *Sinorhizobium meliloti*. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada, "initial assessment shows that at low levels, bisphenol A can harm fish and organisms over time. Studies also indicate that it can currently be found in municipal wastewater." However, a study conducted in the United States found that 91-98% of bisphenol A may be removed from water during treatment at municipal water treatment plants.

A 2009 review of the biological impacts of plasticisers on wildlife published by the Royal Society with a focus on annelids (both aquatic and terrestrial), molluscs, crustaceans, insects, fish and amphibians concluded that bisphenol A has been shown to affect reproduction in all studied animal groups, to impair development in crustaceans and amphibians and to induce genetic aberrations.

A large 2010 study of two rivers in Canada found that areas contaminated with hormone-like chemicals including bisphenol A showed females made up 85 per cent of the population of a certain fish, while females made up only 55 per cent in uncontaminated areas.

Although abundant data are available on the toxicity of bisphenol-A (2,2-bis (4-hydroxydiphenyl)propane;(BPA) A variety of BPs were examined for their acute toxicity against *Daphnia magna*, mutagenicity, and oestrogenic activity using the Daphtoxkit (Creasel Ltd.), the umu test system, and the yeast two-hybrid system, respectively, in comparison with BPA. BPA was moderately toxic to *D. magna* (48-h EC50 was 10 mg/l) according to the current U.S. EPA acute toxicity evaluation standard, and it was weakly oestrogenic with 5 orders of magnitude lower activity than that of the natural estrogen 17 beta-oestradiol in the yeast screen, while no mutagenicity was observed. All seven BPs tested here showed moderate to slight acute toxicity, no mutagenicity, and weak oestrogenic activity as well as BPA. Some of the BPs showed considerably higher oestrogenic activity than BPA, and others exhibited much lower activity. Bisphenol S (bis(4-hydroxydiphenyl)sulfone) and bis(4-hydroxyphenyl)sulfide) showed oestrogenic activity.

Biodegradation is a major mechanism for eliminating various environmental pollutants. Studies on the biodegradation of bisphenols have mainly focused on bisphenol A. A number of BPA-degrading bacteria have been isolated from enrichments of sludge from wastewater treatment plants. The first step in the biodegradation of BPA is the hydroxylation of the carbon atom of a methyl group or the quaternary carbon in the BPA molecule. Judging from these features of the biodegradation mechanisms, it is possible that the same mechanism used for BPA is used to biodegrade all bisphenols that have at least one methyl or methylene group bonded at the carbon atom between the two phenol groups. However, bisphenol F ([bis(4-hydroxyphenyl)methane; BPF), which has no substituent at the bridging carbon, is unlikely to be metabolised by such a mechanism. Nevertheless BPF is readily degraded by river water microorganisms under aerobic conditions. From this evidence, it was clear that a specific mechanism for biodegradation of BPF does exist in the natural ecosystem,

Algae can enhance the photodegradation of bisphenols. The photodegradation rate of BPF increased with increasing algae concentration. Humic acid and Fe³⁺ ions also enhanced the photodegradation of BPF. The effect of pH value on the BPF photodegradation was also important.

For Phenols:

Ecotoxicity - Phenols with log Pow >7.4 are expected to exhibit low toxicity to aquatic organisms however; the toxicity of phenols with a lower log Pow is variable. Dinitrophenols are more toxic than predicted from

continued...

Hychem E100 Resin

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

A317LP

Hazard Alert Code: MODERATE

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 14 of 16

Section 12 - ECOLOGICAL INFORMATION

QSAR estimates. Hazard information for these groups is not generally available.

(C12-14)ALKYLGLYCIDYL ETHER:

Marine Pollutant Yes

Marine Pollutant Yes

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
bisphenol A/ epichlorohydrin resin, liquid	HIGH	No Data Available	LOW	HIGH
phenol/ formaldehyde/ epichlorohydrin copolymer	No Data Available	No Data Available	No Data Available	No Data Available
(C12- 14)alkylglycidyl ether	No Data Available	No Data Available	No Data Available	No Data Available

Section 13 - DISPOSAL CONSIDERATIONS

- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.
- Material may be disposed of by controlled burning in an approved incinerator or buried in an approved landfill.
- Prior to disposal in a landfill the material should be mixed with the other component and reacted to render the material inert.
- Extreme caution should be taken when heating the resin/curing agent mix.
- Recycle containers where possible, or dispose of in an authorised landfill.

Section 14 - TRANSPORTATION INFORMATION



■ *Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to this Code when transported by road or rail in;*

(a) packagings;

(b) IBCs; or

(c) any other receptacle not exceeding 500 kg(L).

- Australian Special Provisions (SP AU01) - ADG Code 7th Ed.

Labels Required: MISCELLANEOUS

HAZCHEM:

•3Z (ADG7)

continued...

Hychem E100 Resin

Hazard Alert Code: MODERATE

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

A317LP

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 15 of 16

Section 14 - TRANSPORTATION INFORMATION

ADG7:

Class or Division:	9	Subsidiary Risk:	None
UN No.:	3082	Packing Group:	III
Special Provision:	179 274 331 335 AU01	Limited Quantity:	5 L
Portable Tanks & Bulk Containers - Instruction:	T4	Portable Tanks & Bulk Containers - Special Provision:	TP1 TP29
Packagings & IBCs - Packing Instruction:	P001 IBC03 LP01	Packagings & IBCs - Special Packing Provision:	PP1
Name and Description: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/epichlorohydrin resin, liquid)			

Air Transport IATA:

ICAO/IATA Class:	9	ICAO/IATA Subrisk:	None
UN/ID Number:	3082	Packing Group:	III
Special provisions:	A97		
Cargo Only			
Packing Instructions:	964	Maximum Qty/Pack:	450 L
Passenger and Cargo			
Packing Instructions:	964	Maximum Qty/Pack:	450 L
Passenger and Cargo Limited Quantity			
Packing Instructions:	Y964	Maximum Qty/Pack:	30 kg G

Shipping name:ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(contains bisphenol A/ epichlorohydrin resin, liquid)

Maritime Transport IMDG:

IMDG Class:	9	IMDG Subrisk:	None
UN Number:	3082	Packing Group:	III
EMS Number:	F-A,S-F	Special provisions:	274 335
Limited Quantities:	5 L	Marine Pollutant:	Yes
Shipping name:ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(contains bisphenol A/ epichlorohydrin resin, liquid)			

Section 15 - REGULATORY INFORMATION

Indications of Danger:

N Dangerous for the environment
Xi Irritant

POISONS SCHEDULE

S5

REGULATIONS

Regulations for ingredients

continued...

Hychem E100 Resin

Hazard Alert Code: MODERATE

Chemwatch Material Safety Data Sheet

Issue Date: 25-Jan-2013

A317LP

CHEMWATCH 6558-69

Version No:4.1.1.1

Page 16 of 16

Section 15 - REGULATORY INFORMATION

bisphenol A/ epichlorohydrin resin, liquid (CAS: 25068-38-6, 25085-99-8) is found on the following regulatory lists;

"Australia - Victoria Occupational Health and Safety Regulations - Schedule 9: Materials at Major Hazard Facilities (And Their Threshold Quantity) Table 2", "Australia FAISD Handbook - First Aid Instructions, Warning Statements, and General Safety Precautions", "Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "Australia National Pollutant Inventory", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5", "OECD List of High Production Volume (HPV) Chemicals", "OSPAR National List of Candidates for Substitution – United Kingdom", "Sigma-AldrichTransport Information"

phenol/ formaldehyde/ epichlorohydrin copolymer (CAS: 9003-36-5, 39342-30-8, 86159-38-8) is found on the following regulatory lists;

"Australia Inventory of Chemical Substances (AICS)"

(C12-14)alkylglycidyl ether (CAS: 68609-97-2) is found on the following regulatory lists;

"Australia Hazardous Substances", "Australia Inventory of Chemical Substances (AICS)", "OECD List of High Production Volume (HPV) Chemicals", "Sigma-AldrichTransport Information"

No data for Hychem E100 Resin (CW: 6558-69)

Section 16 - OTHER INFORMATION

INGREDIENTS WITH MULTIPLE CAS NUMBERS

Ingredient Name	CAS
bisphenol A/ epichlorohydrin resin, liquid	25068-38-6, 25085-99-8
phenol/ formaldehyde/ epichlorohydrin copolymer	9003-36-5, 39342-30-8, 86159-38-8

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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This is the end of the MSDS.